

**Garant**
**Die, G: G2.1/4**


### Order data

Order number	142050 G2.1/4
GTIN	4062406224011
Item class	11K

### Description

**Version:**

Closed, pre-slit form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 $\frac{3}{4}$  turns lead chamfer.**

**Application:**

**For Whitworth parallel pipe threads DIN ISO 228/1**

Standard: EN 24231  
 Threads per inch: 11  
 Thread  $\varnothing$ : 13.18 mm  
 External  $\varnothing$ : 105 mm  
 Height: 22 mm

### Technical description

Thread $\varnothing$	13.18 mm
Cutting direction	right-hand
Tolerance class	A
Thread size	G2,1/4

Height	22 mm
Threads per inch	11
External Ø	105 mm
Thread type	G
Flank angle	55°
Tool material	HSS
Standard	EN 24231
Type of product	Die

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		