

Garant
Die HSS, MF: 27X1

Order data

Order number	141050 27X1
GTIN	4062406222369
Item class	11K

Description
Version:

Closed, pre-slit form, **with tapered lead chamfer on both sides.**

1¾ turns lead chamfer.

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1 mm

External Ø: 65 mm

Height: 18 mm

Technical description

Tolerance class	DIN 13 6g
Pitch	1 mm
Height	18 mm
External Ø	65 mm
Thread size	M27×1

Thread type	MF
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		