

Garant**Die HSS-E, MF: 7X0,5**

Order data

Order number	141055 7X0,5
GTIN	4062406223373
Item class	11K

Description

Version:Closed, pre-slit form, **with tapered lead chamfer on both sides.****2 turns lead chamfer. Lapped and nitrided, rake approx. 15°. For stainless and high-tensile steels.**

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 0.5 mm

External Ø: 25 mm

Height: 9 mm

Technical description

External Ø	25 mm
Height	9 mm
Tolerance class	DIN 13 6g
Pitch	0.5 mm
Thread size	M7x0.5

Thread type	MF
Flank angle	60 °
Tool material	HSS E
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1100 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable only under restricted conditions		
INOX < 900 N/mm ²	suitable		
INOX > 900 N/mm ²	suitable only under restricted conditions		
Oil	suitable		
dry	suitable only under restricted conditions		