

Garant**Die, G: G3**

Order data

Order number	142050 G3
GTIN	4062406224035
Item class	11K

Description

Version:

Closed, pre-slit form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1¾ turns lead chamfer.**

Application:

For Whitworth parallel pipe threads DIN ISO 228/1

Standard: EN 24231
Threads per inch: 11
Thread Ø: 87.53 mm
External Ø: 130 mm
Height: 25 mm

Technical description

Thread Ø	87.53 mm
Cutting direction	right-hand
Tolerance class	A
Thread size	G3

External Ø	130 mm
Height	25 mm
Threads per inch	11
Thread type	G
Flank angle	55°
Tool material	HSS
Standard	EN 24231
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		