

Garant**Die, G: G7/8**

Order data

Order number	142060 G7/8
GTIN	4062406224103
Item class	11K

Description

Version:

Hexagon die **without** tapered lead chamfer; for re-cutting.

Application:

For Whitworth parallel pipe threads DIN ISO 228/1

Standard: DIN 382

Threads per inch: 14

Thread \varnothing : 30.2 mm

Width across flats: 60 mm

Height: 18 mm

Technical description

Width across flats	60 mm
Thread \varnothing	30.2 mm
Height	18 mm
Threads per inch	14
Thread size	G7/8

Tolerance class	A
Cutting direction	right-hand
Thread type	G
Flank angle	55 °
Tool material	HSS
Standard	DIN 382
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1100 N/mm ²	suitable only under restricted conditions		
INOX < 900 N/mm ²	suitable only under restricted conditions		
CuZn	suitable only under restricted conditions		
Oil	suitable		
dry	suitable only under restricted conditions		