

Garant**Die 6g, M: M42****Order data**

Order number	140300 M42
GTIN	4062406221201
Item class	11K

Description**Version:**

Closed, pre-slit form. **≥ M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 3/4 turns lead chamfer.**

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 4.5 mm

External Ø: 75 mm

Height: 30 mm

Technical description

External Ø	75 mm
Height	30 mm
Pitch	4.5 mm
Tolerance class	DIN 13 6g
Thread size	M42

Thread type	M
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		