

Garant**Die, UNC: 1.1/2-6**

Order data

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|--------------|----------------|
| Order number | 142520 1.1/2-6 |
| GTIN | 4062406224172 |
| Item class | 11K |

Description

Version:

Closed, pre-slitted form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1¾ turns lead chamfer.**

Application:

For UNC uniform coarse threads ASME – B1.1.

Tolerance class: 2A

Threads per inch: 6

Thread Ø: 38.1 mm

External Ø: 75 mm

Height: 30 mm

Technical description

| | |
|------------------|---------|
| Thread Ø | 38.1 mm |
| Threads per inch | 6 |
| Height | 30 mm |
| External Ø | 75 mm |

| | |
|-------------------|-------------|
| Thread size | 1.1/2-6 UNC |
| Cutting direction | right-hand |
| Thread type | UNC |
| Flank angle | 60 ° |
| Tool material | HSS |
| Standard | EN 22568 |
| Tolerance class | 2A |
| Type of product | Die |

User data

| | Suitability | V _c | ISO code |
|-------------------------------|---|----------------|----------|
| Aluminium (short chipping) | suitable only under restricted conditions | | |
| Steel < 500 N/mm ² | suitable | | |
| Steel < 750 N/mm ² | suitable | | |
| Oil | suitable | | |
| dry | suitable only under restricted conditions | | |