

Garant
Die, G: G1.3/4


Order data

Order number	142050 G1.3/4
GTIN	4062406223984
Item class	11K

Description

Version:

Closed, pre-slit form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 $\frac{3}{4}$ turns lead chamfer.**

Application:

For Whitworth parallel pipe threads DIN ISO 228/1

Standard: EN 24231
 Threads per inch: 11
 Thread \varnothing : 53.75 mm
 External \varnothing : 90 mm
 Height: 22 mm

Technical description

Thread \varnothing	53.75 mm
Cutting direction	right-hand
Tolerance class	A
Thread size	G1,3/4

Height	22 mm
Threads per inch	11
External Ø	90 mm
Thread type	G
Flank angle	55°
Tool material	HSS
Standard	EN 24231
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		