

**Garant**
**Die, UNF: 8-36**


## Order data

Order number	142620 8-36
GTIN	4062406224240
Item class	11K

## Description

### Version:

Closed, pre-slit form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1¾ turns lead chamfer.**

### Application:

**For UNF uniform fine threads ASME – B1.1.**

Tolerance class: 2A

Threads per inch: 36

Thread Ø: 4.17 mm

External Ø: 20 mm

Height: 7 mm

## Technical description

Thread Ø	4.17 mm
Threads per inch	36
External Ø	20 mm
Height	7 mm

Thread size	8-36 UNF
Cutting direction	right-hand
Thread type	UNF
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Tolerance class	2A
Type of product	Die

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		