

**Garant**
**Die Left-hand thread, M-LH: M27**

**Order data**

Order number	140620 M27
GTIN	4062406221812
Item class	11K

**Description**
**Version:**

Closed, pre-slit form.

**1 3/4 turns lead chamfer.**

Cutting direction: left-hand

Tolerance class: DIN 13 6g

Pitch: 3 mm

External Ø: 65 mm

Height: 25 mm

**Technical description**

External Ø	65 mm
Pitch	3 mm
Tolerance class	DIN 13 6g
Height	25 mm
Thread size	M27

Thread type	M-LH
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Cutting direction	left-hand
Type of product	Die

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		