

**Garant**
**Die, BSW: W1.1/4**


## Order data

Order number	141550 W1.1/4
GTIN	4062406223885
Item class	11K

## Description

### Version:

Closed, pre-slit form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1¾ turns lead chamfer.**

### Application:

**For Whitworth threads** to BSW standard BS84 in the tolerance field "medium".

## Technical description

Thread Ø	31.75 mm
Cutting direction	right-hand
Tolerance class	medium
Thread size	W1,1/4
External Ø	65 mm
Height	25 mm
Threads per inch	7

Thread type	BSW
Flank angle	55 degrees
Tool material	HSS
Standard	EN 22568
Type of product	Die

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		