

Garant**Die Hexagon, M: M33****Order data**

Order number	140920 M33
GTIN	4062406221928
Item class	11K

Description**Version:**

External hexagon for standard socket size. **Without** tapered spiral point. **1¾ turns lead chamfer.**

Note:

For re-cutting damaged threads or for cutting where access is difficult.

Tolerance class: DIN 13 6g

Pitch: 3.5 mm

Width across flats: 60 mm

Height: 25 mm

Technical description

Width across flats	60 mm
Pitch	3.5 mm
Height	25 mm
Thread size	M33
Cutting direction	right-hand

Thread type	M
Flank angle	60 °
Tool material	HSS
Standard	DIN 382
Tolerance class	DIN 13 6g
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1100 N/mm ²	suitable only under restricted conditions		
INOX < 900 N/mm ²	suitable only under restricted conditions		
CuZn	suitable only under restricted conditions		
Oil	suitable		
dry	suitable only under restricted conditions		