

Garant**Die HSS, MF: 85X1,5****Order data**

Order number	141050 85X1,5
GTIN	4062406221270
Item class	11K

Description**Version:**

Closed, pre-slit form, **with tapered lead chamfer on both sides.**

1¾ turns lead chamfer.

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1.5 mm

External Ø: 130 mm

Height: 25 mm

Technical description

Pitch	1.5 mm
External Ø	130 mm
Height	25 mm
Tolerance class	DIN 13 6g
Thread size	M85×1.5

Thread type	MF
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		