

SWISS TOOLS

Screw-on toolholder right-hand, HSK-T, Shank \varnothing / insert size: 40/11HPmm



Order data

| | |
|--------------|----------------|
| Order number | 320030 40/11HP |
| GTIN | 2050002039629 |
| Item class | 36D |

Description

Note:

Order the suitable **HP nozzle** No. 320001 separately. Spare parts No.320610 – 320626 can be found in the spare parts list.

PSC clamping stud on request.

Technical description

| | |
|---|-------------|
| Minimum pre-drill $\varnothing D_1$ min | 50 mm |
| Insert size | 11 |
| suitable indexable insert | DC.. 11T3.. |
| Spare part | S05 |
| Shank \varnothing | 40 mm |
| Overhang dimension A | 55 mm |
| Axis tip distance f | 27 mm |
| Overall length | 75 mm |
| Adapter | HSK-T |
| Application type | right-hand |

| | |
|-----------------|--------------------|
| Arbor standard | ISO 12164-3 |
| Through-coolant | yes |
| Shank type | Hollow shank taper |
| Type of product | Boring bar |

Accessories

| | |
|---|------------|
| Toggle lever No. 4 Type P02 | 320612 P02 |
| Clamping screw No. 3 Type D07 | 320611 D07 |
| Nozzle ring No. 5 Type D07 | 320613 D07 |
| Clamping screw No. 3 Type P05 | 320611 P05 |
| Intermediate spacer No. 1 Type P02 | 320610 P02 |
| Tube pin No. 7 Type P02 | 320618 P02 |
| Clamping screw No. 3 Type P02 | 320611 P02 |
| Tube pin No. 7 Type P06 | 320618 P06 |
| Intermediate spacer No. 1 Type P06 | 320610 P06 |
| Intermediate spacer No. 1 Type P04 | 320610 P04 |
| Tube pin No. 7 Type P05 | 320618 P05 |
| Intermediate spacer No. 1 Type P05 | 320610 P05 |
| Clamping screw No. 3 Type P06 | 320611 P06 |
| Toggle lever No. 4 Type P01 | 320612 P01 |
| Clamping screw No. 3 Type P01 | 320611 P01 |
| Clamp No. 6 Type D07 | 320614 D07 |
| Toggle lever No. 4 Type P04 | 320612 P04 |
| Tube pin No. 7 Type P01 | 320618 P01 |
| Toggle lever No. 4 Type P06 | 320612 P06 |
| High-pressure cooling nozzle (HP) Type 63 | 320001 63 |
| Toggle lever No. 4 Type P05 | 320612 P05 |
| Intermediate spacer No. 1 Type P01 | 320610 P01 |

Tube pin No. 7 Type P04

320618 P04