

SWISS TOOLS

Screw-on toolholder left-hand, HSK-T, Shank Ø / insert size: 40/16HPmm**Order data**

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|--------------|----------------|
| Order number | 320051 40/16HP |
| GTIN | 2050002039698 |
| Item class | 36D |

Description**Note:**

Order the suitable **HP nozzle** No. 320001 separately. Spare parts No.320610 – 320626 can be found in the spare parts list.
PSC clamping stud on request.

Technical description

| | |
|----------------------------------------|-------------|
| Insert size | 16 |
| Overhang dimension A | 55 mm |
| suitable indexable insert | VB.. 1604.. |
| Shank Ø | 40 mm |
| Spare part | S07 |
| Minimum pre-drill Ø D ₁ min | 50 mm |
| Axis tip distance f | 27 mm |
| Overall length | 75 mm |
| Adapter | HSK-T |
| Application type | left-hand |

| | |
|-----------------|--------------------|
| Arbor standard | ISO 12164-3 |
| Through-coolant | yes |
| Shank type | Hollow shank taper |
| Type of product | Boring bar |

Accessories

| | |
|-------------------------------------------|------------|
| High-pressure cooling nozzle (HP) Type 63 | 320001 63 |
| Tube pin No. 7 Type P06 | 320618 P06 |
| Tube pin No. 7 Type P01 | 320618 P01 |
| Nozzle ring No. 5 Type D07 | 320613 D07 |
| Intermediate spacer No. 1 Type P04 | 320610 P04 |
| Clamping screw No. 3 Type D07 | 320611 D07 |
| Clamping screw No. 3 Type P06 | 320611 P06 |
| Toggle lever No. 4 Type P02 | 320612 P02 |
| Toggle lever No. 4 Type P04 | 320612 P04 |
| Clamping screw No. 3 Type P02 | 320611 P02 |
| Tube pin No. 7 Type P02 | 320618 P02 |
| Intermediate spacer No. 1 Type P02 | 320610 P02 |
| Toggle lever No. 4 Type P01 | 320612 P01 |
| Tube pin No. 7 Type P05 | 320618 P05 |
| Intermediate spacer No. 1 Type P01 | 320610 P01 |
| Clamping screw No. 3 Type P01 | 320611 P01 |
| Intermediate spacer No. 1 Type P05 | 320610 P05 |
| Clamping screw No. 3 Type P05 | 320611 P05 |
| Clamp No. 6 Type D07 | 320614 D07 |
| Intermediate spacer No. 1 Type P06 | 320610 P06 |
| Toggle lever No. 4 Type P06 | 320612 P06 |
| Tube pin No. 7 Type P04 | 320618 P04 |

Toggle lever No. 4 Type P05

320612 P05