



Solid carbide HPC drill Weldon shank DIN 6535 HB, TiAlN, Ø h7: 15 mm



Order data

Order number	122505 15
GTIN	4045197392374
Item class	11E

Description

Version:

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**. **Convex cutting edges** with honed edges and special flute profile for **short chips**, even on long chipping materials.

Recommendation:

Maximum drilling depth:

clamping slot length (see table) less 1.5×nominal Ø.

Note:

NEW GENERATION AVAILABLE!

Recommended successor products are No. 122426 and 122436.

Machining strategy: HPC

Norm: DIN 6537 K

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

Flute length: 65 mm

Overall length L_{tot} : 115 mm

Shank Ø: 16 mm

Feed f in steel < 1100 N/mm²: 0.32 mm/rev.

Technical description

Shank tolerance	h6
Feed f in steel < 1100 N/mm ²	0.32 mm/rev.
Nominal Ø	15 mm
Number of cutting edges Z	2

Flute length	65 mm
Tolerance nominal Ø	h7
Shank Ø	16 mm
Overall length L _{tot}	115 mm
Norm	DIN 6537 K
recommended maximum drilling depth	42.5 mm
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	4×D
Point angle	140 degrees
Skaft	DIN 6535 HB to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Colour ring	green