



ER collet chuck Form AD, BT 50 A = 100, for ER collet size: 16



Order data

Order number	302827 16
GTIN	4062406230081
Item class	32A

Description

Version:

External and internal taper ground.

- **All shanks fine bead blasted. Balancing quality G6.3 / 18,000 rpm.**
- **High-quality precision clamping nut.**

Application:

For clamping tools with parallel shank in collets to **DIN 6499 Form A and B.**

Supplied with:

ER clamping nut.

Optional extras:

ER collets No. 308881 – 309434, ER chuck keys No. 309680 – 309745 or No. 613300.

Pull studs (PS) No. 308760 – 308802. Pull stud wrenches No. 308820; 308835.

Note:

Matching clamping nut No. 309580 or 309610.

Technical description

ER chuck key	16
Overhang dimension A	100 mm
Clamping range	0.5 - 10 mm
Spare ER clamping nut	16
External \varnothing D	28 mm

Clamping $\varnothing D_1$	0.5-10 mm
Adapter	BT 50 A = 100
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	AD
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HPC
Type of product	Collet chuck

Accessories

Single open ended spanner Width across flats 25 mm	613300 25
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