

**ER collet chuck Form AD, BT 50 A = 100, for ER collet size: 25****Order data**

Order number	302827 25
GTIN	4062406230098
Item class	32A

**Description****Version:**

External and internal taper ground.

- **All shanks fine bead blasted. Balancing quality G6.3 / 18,000 rpm.**
- **High-quality precision clamping nut.**

**Application:**

For clamping tools with parallel shank in collets to **DIN 6499 Form A and B.**

**Supplied with:**

ER clamping nut.

**Optional extras:**

ER collets No. 308881 – 309434, ER chuck keys No. 309680 – 309745 or No. 613300.

Pull studs (PS) No. 308760 – 308802. Pull stud wrenches No. 308820; 308835.

**Note:**

Matching clamping nut No. 309580 or 309610.

**Technical description**

Spare ER clamping nut	25
Overhang dimension A	100 mm
External $\varnothing$ D	42 mm
Clamping range	1 - 16 mm
ER chuck key	25

Clamping $\varnothing D_1$	1-16 mm
Adapter	BT 50 A = 100
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	AD
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HPC
Type of product	Collet chuck

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## Accessories

ER chuck key for ER collet chuck 25	309680 25
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