



Combination face mill adapter Form A, BT 40 A = 100, Spigot Ø d1: 27mm



Order data

Order number	302917 27
GTIN	4062406229993
Item class	32A

Description

Version:

Taper shank, spigots, and contact surfaces ground on collar.
All shanks fine bead blasted. Balancing quality G6.3 / 18,000 rpm. Form A.

Application:

With drive key for face mills with longitudinal slot, e.g. DIN 841.

With drive ring for face mills with crosswise slot DIN 1880 and cutter heads DIN 1830.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Pull studs (PS) No. 308760 – 308802. Special toggle spanner No. 309840.

Note:

Internal cooling available only with suitable tightening screw No. 309861.

Technical description

Spare drive ring No. 309870	27
External Ø D	48 mm
Suitable toggle spanner No. 309840	27
Overhang dimension A	100 mm
Spigot Ø d ₁	27 mm
Spare milling cutter lock screw No. 309860 / 309861	27
Clamping Ø D ₁	27 mm

Adapter	BT 40 A = 100
Standard	DIN 6358
Arbor standard	JIS B6339
Arbor standard	JIS B6339
Shape	ADB
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	$\leq 5 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling cutter spigot