



## Combination face mill adapter Form A, BT 50 A = 100, Spigot $\varnothing$ d1: 32mm



### Order data

Order number	302957 32
GTIN	4062406231040
Item class	32A

### Description

#### Version:

Taper shank, spigots, and contact surfaces ground on collar.  
All shanks fine bead blasted. Balancing quality G6.3 / 18,000 rpm. Form A.

#### Application:

**With drive key** for face mills with longitudinal slot, e.g. DIN 841.

**With drive ring** for face mills with crosswise slot DIN 1880 and cutter heads DIN 1830.

#### Supplied with:

Drive key, face mill drive ring, and lock screw.

#### Optional extras:

Pull studs (PS) No. 308760 – 308802. Special toggle spanner No. 309840.

#### Note:

Internal cooling available only with suitable tightening screw No. 309861.

### Technical description

Suitable toggle spanner No. 309840	32
Overhang dimension A	100 mm
Spare drive ring No. 309870	32
External $\varnothing$ D	58 mm
Spigot $\varnothing$ d <sub>1</sub>	32 mm
Spare milling cutter lock screw No. 309860 / 309861	32

Clamping $\varnothing D_1$	32 mm
Adapter	BT 50 A = 100
Standard	DIN 6358
Arbor standard	JIS B6339
Arbor standard	JIS B6339
Shape	ADB
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	$\leq 5 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling cutter spigot