

## Order data

Order number	140330 M16		
GTIN	4062406233242		
Item class	12K		

## Description

#### Version:

Closed, pre-slit form. ≥ M3 with tapered lead chamfer on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. 1¾ turns lead chamfer. Cutting direction: right-hand Tolerance class: DIN 13 6g Pitch: 2 mm External Ø: 45 mm Height: 18 mm

## **Technical description**

External Ø	45 mm		
Tolerance class	DIN 13 6g		
Height	18 mm		
Thread size	M16		
Pitch	2 mm		

Thread type	Μ		
Flank angle	60 °		
Tool material	HSS		
Standard	EN 22568		
Cutting direction	right-hand		
Type of product	Die		

# User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		