



Die 6g, M: M10



Order data

Order number	140330 M10
GTIN	4062406233211
Item class	12K

Description

Version:

Closed, pre-slit form. **≥ M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1¾ turns lead chamfer.**

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1.5 mm

External Ø: 30 mm

Height: 11 mm

Technical description

Tolerance class	DIN 13 6g
Pitch	1.5 mm
Thread size	M10
External Ø	30 mm
Height	11 mm

Thread type	M
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		