



Die 6g, M: M18



Order data

Order number	140330 M18
GTIN	4062406233259
Item class	12K

Description

Version:

Closed, pre-slit form. \geq **M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 $\frac{3}{4}$ turns lead chamfer.**

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 2.5 mm

External \varnothing : 45 mm

Height: 18 mm

Technical description

Height	18 mm
External \varnothing	45 mm
Tolerance class	DIN 13 6g
Thread size	M18
Pitch	2.5 mm

Thread type	M
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		