

## Die 6g, M: M6



### **Order data**

Order number	140330 M6		
GTIN	4062406233198		
Item class	12K		

### **Description**

#### **Version:**

Closed, pre-slit form. ≥ M3 with tapered lead chamfer on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. 1¾ turns lead chamfer.

Cutting direction: right-hand Tolerance class: DIN 13 6g

Pitch: 1 mm

External Ø: 20 mm Height: 7 mm

### **Technical description**

Thread size	M6		
Pitch	1 mm		
Height	7 mm		
Tolerance class	DIN 13 6g		
External Ø	20 mm		

Thread type	M		
Flank angle	60 °		
Tool material	HSS		
Standard	EN 22568		
Cutting direction	right-hand		
Type of product	Die		

# **User data**

	Suitability	$\mathbf{V}_{c}$	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		