



## Die 6g, M: M8



### Order data

Order number	140330 M8
GTIN	4062406233204
Item class	12K

### Description

#### Version:

Closed, pre-slit form.  $\geq$  **M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 3/4 turns lead chamfer.**

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1.25 mm

External  $\varnothing$ : 25 mm

Height: 9 mm

### Technical description

Pitch	1.25 mm
Thread size	M8
Tolerance class	DIN 13 6g
External $\varnothing$	25 mm
Height	9 mm

Thread type	M
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		