

**Die HSS, MF: 8X1****Order data**

Order number	141070 8X1
GTIN	4062406233464
Item class	12K

**Description****Version:**

Closed, pre-slit form, **with tapered lead chamfer on both sides.**

**1¾ turns lead chamfer.**

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1 mm

External Ø: 25 mm

Height: 9 mm

**Technical description**

Pitch	1 mm
Height	9 mm
Tolerance class	DIN 13 6g
External Ø	25 mm
Thread size	M8×1

Thread type	MF
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		