

**Die HSS, MF: 18X1,5****Order data**

Order number	141070 18X1,5
GTIN	4062406233525
Item class	12K

Description**Version:**

Closed, pre-slit form, **with tapered lead chamfer on both sides.**

1¾ turns lead chamfer.

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1.5 mm

External Ø: 45 mm

Height: 14 mm

Technical description

Pitch	1.5 mm
External Ø	45 mm
Height	14 mm
Thread size	M18×1.5
Tolerance class	DIN 13 6g

Thread type	MF
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		