

Garant
DC.T 070202, Grade: HB730-1


Order data

Order number	260449 HB730-1
GTIN	4062406239473
Item class	21G

Technical description

Tool material	Carbide
ISO code indexable insert	DCGT 070202
Number of changes/inserts	2
Cutting depth a_p	0.4 - 3.3 mm
Feed f	0.15 - 0.35 mm/rev.
Grade	HB730-1
Cutting conditions	slightly interrupted
Cutting speed v_c main application	35 - 230 m/min
Coating	Nano-PVD
Chip breaker	XUM
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

Corner radius	0.2 mm
Main application	UNI
Tolerance	M
Type of product	Indexable insert for turning