

**Garant****CNMG 120404, Grade: HB730-1**

## Order data

Order number	250156 HB730-1
GTIN	4062406239459
Item class	21G

## Description

## Technical description

Grade	HB730-1
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	UNI
Cutting depth $a_p$	0.5 - 6 mm
ISO code indexable insert	CNMG 120404
Coating	Nano-PVD
Cutting speed $v_c$ main application	35 - 230 m/min
Number of changes/inserts	4
Corner radius	0.8 mm
Cutting conditions	slightly interrupted

Chip breaker	XUM
Feed f	0.2 - 0.6 mm/rev.
Tool material	Carbide
Tolerance	M
Type of product	Indexable insert for turning