

Garant
CC.T 09T304, Grade: HB730-1


Order data

Order number	260150 HB730-1
GTIN	4062406239466
Item class	21G

Description

CC.T 09T304 HB730-1 Grade: HB730-1
 Chip breaker: XUM
 Tolerance: M
 Cutting depth a_p : 0.8 - 2 mm
 Feed f : 0.15 - 0.35 mm/rev.
 Cutting speed v_c main application: 35 - 230 m/min

Technical description

Chip breaker	XUM
Number of changes/inserts	2
Cutting speed v_c main application	35 - 230 m/min
Finishing/roughing assignment	Semi-roughing
ISO code indexable insert	CCMT 09T304
Grade	HB730-1
Cutting depth a_p	0.8 - 2 mm

Coating	Nano-PVD
Feed f	0.15 - 0.35 mm/rev.
Corner radius	0.4 mm
Main application	UNI
Tool material	Carbide
Cutting conditions	slightly interrupted
Tolerance	M
Type of product	Indexable insert for turning