

Garant
Die toolholder with length compensation VDI, Shank \varnothing D1: 30mm

Order data

Order number	319793 30
GTIN	4062406239848
Item class	31V

Description
Version:

VDI shank.

Robust toolholder, all functional faces hardened and ground. Length compensation by compression and tension for cutting external threads exactly true to gauge size. To take standard DIN dies (round version).

Advantage:

- **Cost reduction thanks to the modular system.**
- **All interchangeable inserts fit the base holder.**
- **Central coolant feed.**
- **Precise results, even on long threads.**
- **High quality threads.**

Application:

Cutting external threads by means of a die. For use primarily on lathes, but also suitable for milling machines.

Optional extras:

Die adapter no. 319795.

Technical description

Length compensation by tension	12 mm
Length L	71 mm
Length compensation by compression	4 mm

Colour code for VDI shanks	VDI 30
VDI size	30
Ø D ₂	70 mm
Ø D ₁	30 mm
Type of product	Die holder

Accessories

Die adapterExchangeable insert for threads M10	319795 M10
Die adapterExchangeable insert for threads M12-M14	319795 M12-M14
Die adapterExchangeable insert for threads M3-M6	319795 M3-M6
Die adapterExchangeable insert for threads M7-M9	319795 M7-M9