

Garant
Die toolholder with length compensation cylindrical, Shank ØD1: 25mm

Order data

Order number	319790 25
GTIN	4062406239831
Item class	31V

Description
Version:

Plain shank

Robust toolholder, all functional faces hardened and ground. Length compensation by compression and tension for cutting external threads exactly true to gauge size. To take standard DIN dies (round version).

Advantage:

- **Cost reduction thanks to the modular system.**
- **All interchangeable inserts fit the base holder.**
- **Precise results, even on long threads.**
- **High quality threads.**

Application:

Cutting external threads by means of a die. For use primarily on lathes, but also suitable for milling machines.

Optional extras:

Die adapter no. 319795.

Technical description

Length L	47.2 mm
Length compensation by compression	4 mm
Length compensation by tension	12 mm

Ø D ₂	71 mm
Ø D ₁	25 mm
Type of product	Die holder

Accessories

Die adapterExchangeable insert for threads M7-M9	319795 M7-M9
Die adapterExchangeable insert for threads M3-M6	319795 M3-M6
Die adapterExchangeable insert for threads M10	319795 M10
Die adapterExchangeable insert for threads M12-M14	319795 M12-M14