

**VDI parting-off toolholder blade height 26, Shank Ø d1: 30mm****Order data**

Order number	319148 30
GTIN	2050002039995
Item class	33E

**Description****Version:**

For use on DMG Gildemeister CTX CNC lathes with radial turrets.

- **With double serrations on the VDI shank for left-handed and right-handed use.**
- **With ball spray nozzle for optimum cooling of the cutting edge.**
- **Clamping the grooving tool by means of a clamping strip.**
- **Height adjustment range  $\pm 1$  mm.**

**Application:**

Allows parting-off tools of different makes to be used.

**Suitable for:**

DMG Gildemeister CTX.

**Note:**

Sizes 30-UEK and 40-UEK as overhead versions.

**Technical description**

Colour code for VDI shanks	VDI 30
$L_1$	85.5 mm
Width $B_1$	35 mm
Height H	100 mm

Width B <sub>2</sub>	60 mm
Width B <sub>3</sub>	48 mm
Type of product	VDI parting-off toolholder