

Garant
HiRunER precision ER collet chuck, SK 40 A = 100, for ER collet size: 16M

Order data

Order number	300643 16M
GTIN	4062406243555
Item class	31A

Description
Version:

External and internal tapers are ground. All shanks are hard turned for a smooth cutting action. Including Balluffchip bore, high-performance clamping nut up to 25000 rpm.

Advantage:

- **3 µm radial run-out with a 2 µm clamping nut, 6 µm radial run-out with a 5 µm clamping nut.**
- **Extremely strong holding force (up to factor 2 better than the standard ER chuck).**
- **Vibration reduction effect due to 2-part clamping nut (size 11M and 16M 1-piece).**

Application:

For clamping tools with plain shank in collets to DIN 6499 - Form A and B.

Supplied with:
Precision clamping nut.
Optional extras:

Pull studs (PS) No. 308600 – 308806,
 PS wrenches No. 308820 – 308835,
 ER collets No. 308901 – 309434,
 ER clamping wrenches No. 309748; 309749; 309758; 309759,
 Fahrion ER collets No. 308901 – 309434.

Note:

- **Clamps only nominal Ø up to shank Ø tolerance h 10.**
- **Do not use the clamping nut in combination with a sealing washer.**
- **Use in combination with Fahrion collets.**

Use the precision collet chuck always in conjunction with the precision clamping nut No. 309617.

Machining strategy: HPC

Clamping range: 0.5 - 10 mm

External Ø D: 24 mm
Spare ER clamping nut No. 309618: 16M

Technical description

Clamping range	0.5 - 10 mm
External Ø D	24 mm
Spare ER clamping nut No. 309618	16M
Adapter	SK 40 A = 100
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Machining strategy	HPC
Balluffchip bore	yes
Type of product	Collet chuck