

Garant

Shrink-fit chuck slim, with cooling channel bore, SK 40 A = 160, Clamping range \varnothing D1: 12mm


Order data

Order number	302336 12
GTIN	4062406243661
Item class	31A

Description
Version:

- All shanks hard turned (for smooth running!).
- With RFID / Balluffchip bore.
- Integral tool length adjustment, range 10 mm available only from size 6 upwards!
- Extra slim design(reduced interference contour).
- With cooling channel bores.

Application:

- Cutting operations in tool and mould making.
- For clamping tools with parallel shank to h6 tolerance.

Optional extras:

Pull studs (PS) No. 308600 – 308806. PS wrenches No. 308820 – 308835, Shrink-fit chuck extensions No. 302410 – 302419. Shrink-fitting units No. 354210 – 354450.

Technical description

External \varnothing D	33.9 mm
Clamping \varnothing D ₁	12 mm
\varnothing D ₂	18 mm
Overhang dimension A	160 mm
Cooling channel bore	not pluggable
Adapter	SK 40 A = 160

Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck