

Garant
Grooving toolholder 45°, right-hand, Shank / groove width w: 20/2

Order data

Order number	273762 20/2
GTIN	4062406243876
Item class	21W

Description
Application:

For free turning operations directly up to a shoulder, to create free undercuts for threading and grinding work.

Note:

- $\varnothing D_{\min} = 30 \text{ mm}$ (at $w = 3$).
- $\varnothing D_{\min} = 35 \text{ mm}$ (at $w = 2$).
- **Use only with a full radius groove turning insert No. 273735 – 273739.**
- **No standardised undercut according to DIN 509.**

Technical description

Screw	279815 6 (TX25; 6 Nm)
Functional width L_4	23 mm
Shank size	20 mm
Groove width w	2 mm
Overall length L	125 mm
Head length L_1	33 mm
min. groove width y	0.35 mm
t_{\min}	0.5 mm
Application type	right-hand
Through-coolant	no

axial grooving possible	no
Type of product	Boring bar

Accessories

Clamping screw Type 5	279815 5
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX25	674248 TX25
8 mm blade with magnetwith 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600