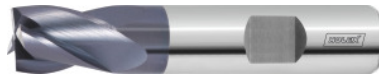



Solid carbide milling cutter, TiAlN, Ø e8 DC: 6mm

Order data

Order number	202615 6
GTIN	4062406244927
Item class	12X

Description
Version:

Eccentric relief ground.

Note:

Successor product to No. 202610.

Technical description

Shank Ø D _s	6 mm
Cutting edge Ø D _c	6 mm
Shank	DIN 6535 HB to h6
Feed f _z for slot milling in steel < 900 N/mm ²	0.03 mm
Shank form	HB
Helix angle	30 degrees
No. of teeth Z	4
Overall length L	46 mm
Feed f _z for side milling in steel < 900 N/mm ²	0.033 mm
Direction of infeed	horizontal, oblique and vertical
Tolerance nominal Ø	e8
Flute length L _c	10 mm
Corner chamfer angle	90 degrees

Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Cutting width a_e for milling operation	$0.03 \times D$ for copy milling
Through-coolant	no
Colour ring	without
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	280 m/min	N
Alu > 10% Si	suitable only under restricted conditions	200 m/min	N
Steel < 500 N/mm ²	suitable	120 m/min	P
Steel < 750 N/mm ²	suitable	105 m/min	P
Steel < 900 N/mm ²	suitable	100 m/min	P
Steel < 1100 N/mm ²	suitable	70 m/min	P
INOX < 900 N/mm ²	suitable	80 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	60 m/min	M
GG(G)	suitable	90 m/min	K
wet maximum	suitable		
wet minimum	Suitable only under restricted conditions		
dry	suitable only under restricted conditions		
Air	suitable only under restricted conditions		

