

Garant**Thread milling head, with threaded shank, Ø D: 15mm****Order data**

Order number	218110 15
GTIN	4062406245214
Item class	21R

Description**Application:**

- **For large and deep threads.**
- **For parallel internal threads; other inserts and carriers available on request.**
- **For threads in through holes and blind holes.**
- **For universal use on left-hand and right-hand threads.**
- **Low cutting pressure.**

Technical description

Number of cutting edges Z	1
Overall length L_{tot}	20.2 mm
Effective Ø D	14.75 mm
Insert size	11
Overhang L_1	15 mm
Insert screw	279810 4 (TX8; 1.02 Nm)
Mounting thread	M6
Collar Ø D_1	10.6 mm
L_2	5.2 mm
Number of clamping slots	1

Application for type of drilling	Blind hole
Application for type of drilling	Through hole
Cutting direction	left-hand and right-hand
Shank type	with threaded shank
Through-coolant	yes
Type of product	thread milling cutter

Accessories

6 mm blade for Torx® Torx® profile TX8	659922 TX8
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659957 200