

**Garant****Thread milling head, with threaded shank, Ø D: 23mm****Order data**

Order number	218110 23
GTIN	4062406245238
Item class	21R

**Description****Application:**

- **For large and deep threads.**
- **For parallel internal threads; other inserts and carriers available on request.**
- **For threads in through holes and blind holes.**
- **For universal use on left-hand and right-hand threads.**
- **Low cutting pressure.**

**Technical description**

Overhang $L_1$	14 mm
Number of cutting edges Z	2
Overall length $L_{tot}$	19.2 mm
Effective Ø D	23.3 mm
Insert size	11
Mounting thread	M10
Insert screw	279810 4 (TX8; 1.02 Nm)
Collar Ø $D_1$	18 mm
$L_2$	5.2 mm
Number of clamping slots	2

Application for type of drilling	Blind hole
Application for type of drilling	Through hole
Cutting direction	left-hand and right-hand
Shank type	with threaded shank
Through-coolant	yes
Type of product	thread milling cutter

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## Accessories

6 mm blade for Torx® Torx® profile TX8	659922 TX8
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659957 200