

Garant**Thread milling head, with threaded shank, Ø D: 42mm****Order data**

Order number	218110 42
GTIN	4062406245276
Item class	21R

Description**Application:**

- **For large and deep threads.**
- **For parallel internal threads; other inserts and carriers available on request.**
- **For threads in through holes and blind holes.**
- **For universal use on left-hand and right-hand threads.**
- **Low cutting pressure.**

Technical description

Overhang L_1	25 mm
Effective Ø D	42 mm
Insert size	16
Number of cutting edges Z	4
Overall length L_{tot}	32.95 mm
Insert screw	279810 5(TX10; 1.7 Nm)
Mounting thread	M16
Collar Ø D_1	32 mm
L_2	7.95 mm
Number of clamping slots	4

Application for type of drilling	Blind hole
Application for type of drilling	Through hole
Cutting direction	left-hand and right-hand
Shank type	with threaded shank
Through-coolant	yes
Type of product	thread milling cutter

Accessories

6 mm blade for Torx® Torx® profile TX10	659922 TX10
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659957 200