

## Garant

### Face mill arbor Form AD, BT 30 short, Spigot Ø d1: 16mm



#### Order data

Order number	303780 16
GTIN	4062406250393
Item class	31A

#### Description

##### Version:

All shanks hard turned (for smooth running!). With RFID/Balluffchip bore and cooling channel bores.

##### Advantage:

**The double contact between the taper** and the flat flange creates a more stable and precise clamping situation:

- **Better surface quality**
- **Longer tool life times**
- **Consistent seating in the headstock (even at high speeds)**
- **Smaller radial run-out**

A BT double contact arbor can also be used in a standard BT machine spindle – and vice versa. The advantages of the double contact are however achieved only when a double contact arbor and double contact spindle are used together.

##### Supplied with:

Lock screw.

##### Optional extras:

Pull studs (PS) No. 308760 – 308806. Special toggle spanner No. 309840.

#### Technical description

External Ø D	38 mm
Overhang dimension A	35 mm
Spare milling cutter lock screw No. 309860 / 309861	16

Spigot $\varnothing d_1$	16 mm
Suitable toggle spanner No. 309840	16
a	1 mm
Clamping $\varnothing D_1$	16 mm
Adapter	BT 30 short
Standard	DIN 6357
Arbor standard	JIS B6339
Arbor standard	JIS B6339
Shape	AD
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 5 \mu\text{m}$
Machining strategy	HPC
Version	BT-DC
Type of product	Milling head arbor