



## Combination face mill adapter Form A, SK 40 short, Spigot Ø d1: 27mm



### Order data

Order number	300837 27
GTIN	4062406251734
Item class	32A

### Description

#### Version:

Taper shank, spigot, and all contact surfaces are ground at the collar. With Balluff/RFID chip bore. All shanks fine bead blasted.

#### Application:

- With drive key for mills with longitudinal keyway, e. g. DIN 841.
- With face mill drive ring for face mills with cross keyway, DIN 1880 and cutter heads to DIN 1830.

#### Supplied with:

Drive key, face mill drive ring, and lock screw.

#### Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, Special toggle spanner No. 309840.

#### Note:

Internal cooling available only with suitable tightening screw No. 309861.

### Technical description

Spigot Ø d <sub>1</sub>	27 mm
Overhang dimension A	55 mm
Clamping Ø D <sub>1</sub>	27 mm
Adapter	SK 40 short
Standard	DIN 6358

Arbor standard	ISO 7388-1
Shape	A
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	$\leq 6 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling cutter spigot