

**Garant****Indexable insert for turning DNMG 150604, for medium machining****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 250760 HB7410-1 |
| GTIN         | 4062406251574   |
| Item class   | 21G             |

**Technical description**

|                                      |                                    |
|--------------------------------------|------------------------------------|
| Tool material                        | Carbide                            |
| Chip breaker                         | TAM                                |
| Corner radius                        | 0.4 mm                             |
| Coating                              | TiCN                               |
| Feed f                               | 0.1 - 0.3 mm/rev.                  |
| Cutting conditions                   | continuous                         |
| ISO code indexable insert            | DNMG 150604                        |
| Cutting depth $a_p$                  | 0.5 - 3 mm                         |
| Cutting speed $v_c$ main application | 60 - 90 m/min                      |
| Main application                     | Ti                                 |
| Finishing/roughing assignment        | Skrubbearbejdning-sletbearbejdning |

## Data sheet

|                           |                              |
|---------------------------|------------------------------|
| Type                      | HB7410-1                     |
| Number of changes/inserts | 4                            |
| Tolerance                 | G                            |
| Type of product           | Indexable insert for turning |