

**Garant**
**DN.G 150608, Grade: HB7410-1**


### Order data

Order number	250762 HB7410-1
GTIN	4062406251581
Item class	21G

### Description

DN.G 150608 HB7410-1 Grade: HB7410-1  
 Chip breaker: TAM  
 Tolerance: G  
 Cutting depth  $a_p$ : 0.5 - 3 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 90 m/min

### Technical description

Corner radius	0.8 mm
ISO code indexable insert	DNMG 150608
Tool material	Carbide
Number of changes/inserts	4
Grade	HB7410-1
Cutting depth $a_p$	0.5 - 3 mm
Main application	Ti

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Feed f	0.1 - 0.3 mm/rev.
Chip breaker	TAM
Cutting conditions	continuous
Coating	TiCN
Cutting speed $v_c$ main application	60 - 90 m/min
Tolerance	G
Type of product	Indexable insert for turning