

Garant
VN.G 160404, Grade: HB7410-1


Order data

Order number	251802 HB7410-1
GTIN	4062406251505
Item class	21G

Description

VN.G 160404 HB7410-1 Grade: HB7410-1
 Chip breaker: TAM
 Tolerance: G
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 50 - 70 m/min

Technical description

Tool material	Carbide
Chip breaker	TAM
Main application	Ti
Corner radius	0.4 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Grade	HB7410-1
Coating	TiCN

Number of changes/inserts	4
Cutting depth a_p	0.5 - 2.5 mm
Cutting conditions	continuous
Cutting speed v_c main application	50 - 70 m/min
Feed f	0.1 - 0.3 mm/rev.
ISO code indexable insert	VNGG 160404
Tolerance	G
Type of product	Indexable insert for turning