



Solid carbide milling cutter, TiAlN, Ø DC: 14mm



Order data

Order number	203246 14
GTIN	4062406252472
Item class	12X

Description

Version:

Strengthened core and geometry for hard machining, without dynamic helical pitch. Tolerance: Size nominal Ø D_c 0/-0.02 mm.

Application:

For profile milling as finishing.

(Plunge cutting only to shallow depths).

Note:

Successor product to No. 203240.

Technical description

Flute length L _c	26 mm
Shank Ø D _s	14 mm
Cutting edge Ø D _c	14 mm
Shank	DIN 6535 HA to h6
Corner chamfer width at 45°	0.14 mm
No. of teeth Z	6
Tolerance nominal Ø	0 / -0.02
Overall length L	83 mm
Direction of infeed	horizontal and oblique
Feed f _z for side milling in steel < 55 HRC	0.045 mm

Helix angle	45 degrees
Corner chamfer angle	90 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	H
Cutting width a_e for milling operation	$0.05 \times D$ for side milling
Through-coolant	no
Colour ring	red
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Steel < 900 N/mm ²	suitable	160 m/min	P
Steel < 1100 N/mm ²	suitable	95 m/min	P
Steel < 1400 N/mm ²	suitable	85 m/min	P
Steel < 50 HRC	suitable	75 m/min	H
Steel < 55 HRC	suitable	65 m/min	H
Steel < 60 HRC	suitable	50 m/min	H
Steel < 65 HRC	suitable only under restricted conditions	30 m/min	H
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		