



## HOLEX Pro Drill indexable drill Combination shank, 2xD, Ø DC: 28mm



### Order data

Order number	235000 28
GTIN	4062406252908
Item class	22L

### Description

#### Version:

HOLEX Pro Drill indexable drills combine cost efficiency with technically fully developed capability.

For use up to 4xD in challenging drilling applications.

**Bore tolerance:** -0.1 / +0.25 mm

#### Application:

With indexable inserts No. 235030 – 235082.

Both SOMT inserts for the outer insert seat and also XOMT inserts for the inner insert seat are required.

#### Supplied with:

With insert screws (supplied without indexable inserts).

### Technical description

ISO code indexable insert	SOMT093608 / XOMT093605
Shank Ø D <sub>s</sub>	32 mm
Nominal Ø D	28
Number of cutting edges Z	1
Series	HOLEX Pro
Reach L <sub>1</sub>	59 mm
Pack of insert screws	232980 4 (TX9;1.2Nm)
Shank length L <sub>s</sub>	60 mm

Overall length L	143 mm
Maximum adjustment limit $V_{\max}$	0.3 mm
Overhang $L_A$	83 mm
Drill depth for indexable insert drill up to	2×D
Shank	ISO 9766
Use for drilling	limited centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited convexity
Through-coolant	yes
Machining strategy	HPC
Type of product	Indexable drill

## Accessories

6 mm blade for Torx® Torx® profile TX9	659922 TX9
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659957 200