

**Garant**

**Collet chuck, extra slim, with internal cooling, SK 40 A = 120, Clamping range: 2-6 mm**

**Order data**

Order number	300783 2-6
GTIN	4062406256029
Item class	31A

**Description****Version:**

- **Taper ground internally and externally.**
- **Shanks hard turned.**
- **With Balluffchip bore.**
- **The collet is clamped by a threaded connection from behind through the chuck, no clamping nut required.**

**Advantage:**

Extremely slim design permits machining of components where access is difficult, e.g. for toolmaking and mould-making.

**Application:**

For clamping tools with plain shank to DIN 6499.

**Supplied with:**

Clamping screw and wrench with T-handle.

**Optional extras:**

Pull studs (PS) No. 308600 – 308806,

PS wrenches No. 308820 – 308835,

**GARANT collets No. 309563,**

**ALBRECHT collets No. 309572 – 309573.**

Machining strategy: HSC

Ø D<sub>1</sub>: 9.6 mm

Ø D<sub>2</sub>: 13 mm

External Ø D: 27 mm

**Technical description**

Ø D <sub>2</sub>	13 mm
Ø D <sub>1</sub>	9.6 mm
External Ø D	27 mm
Clamping range	2 - 6 mm
Adapter	SK 40 A = 120
Arbor standard	ISO 7388-1
Arbor standard	DIN 69871
Shape	AD
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 5 µm
Machining strategy	HSC
Type of product	Collet chuck