


CNMG 120404, Grade: HBT130

Order data

Order number	250092 HBT130
GTIN	4062406256067
Item class	22D

Description

CNMG 120404 HBT130 Grade: HBT130
 Chip breaker: MF
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.15 - 0.45 mm/rev.
 Cutting speed v_c main application: 60 - 220 m/min

Technical description

Coating	TiCN
ISO code indexable insert	CNMG 120404
Feed f	0.15 - 0.45 mm/rev.
Grade	HBT130
Main application	M
Number of changes/inserts	4
Corner radius	0.4 mm

Cutting conditions	slightly interrupted
Chip breaker	MF
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.5 - 2.5 mm
Cutting speed v_c main application	60 - 220 m/min
Tool material	Carbide
Type of product	Indexable insert for turning