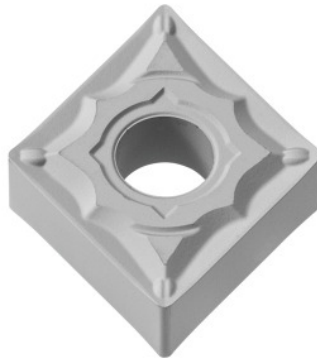



**CNMG 09T304, Grade: HBT020**

**Order data**

Order number	250090 HBT020
GTIN	4062406256050
Item class	22D

**Description**

CNMG 09T304 HBT020 Grade: HBT020  
 Chip breaker: PF  
 Cutting depth  $a_p$ : 0.5 - 2 mm  
 Feed  $f$ : 0.1 - 0.4 mm/rev.  
 Cutting speed  $v_c$  main application: 120 - 330 m/min

**Technical description**

Cutting depth $a_p$	0.5 - 2 mm
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Grade	HBT020
Tool material	Carbide
ISO code indexable insert	CNMG 09T304
Coating	TiCN

Main application	P
Feed f	0.1 - 0.4 mm/rev.
Cutting speed $v_c$ main application	120 - 330 m/min
Chip breaker	PF
Number of changes/inserts	4
Corner radius	0.4 mm
Type of product	Indexable insert for turning